

R = Radiused corner

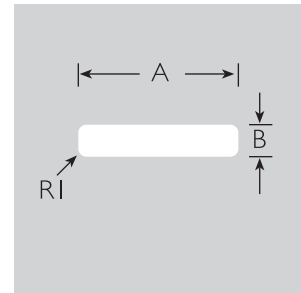
DIE No.	A	B	C	D	RI	R2	R3	kg/m	P
UA 1165	10.00	2.30						0.062	25
UA 7106	11.70	2.20						0.069	28
UA 2029	12.00	1.60						0.052	27
UA 1170	12.00	3.00						0.097	30
UA 1921	12.00	3.00			F			0.092	28
UA 1179	12.00	4.50						0.146	33
UA 1551	12.00	6.00						0.195	36
UA 1171	16.00	3.00						0.130	38
UA 1004	19.00	4.50			F			0.220	44
UA 1508	19.05	2.64			1.32			0.132	42
UA 1151	20.00	1.60						0.087	43
UA 1172	20.00	3.00						0.162	46
UA 2626	20.00	4.00						0.217	48
UA 1180	20.00	4.50						0.244	49
UA 1188	20.00	6.00						0.324	52
UA 1152	25.00	1.60						0.108	53
UA 1173	25.00	3.00						0.203	56
AUS 8577	25.00	4.00						0.270	58
UA 1181	25.00	4.50						0.305	59
UA 3153	25.00	5.00						0.337	60
UA 1189	25.00	6.00						0.406	62
UA 1153	25.00	10.00						0.677	70
UA 5790	25.00	10.00			F			0.617	62
UA 1159	25.00	12.00						0.813	74
UA 2085	25.00	15.00			F			0.882	68
UA 1174	30.00	3.00						0.244	66
UA 2684	30.00	3.00			F			0.239	64
UA 1552	30.00	4.50						0.364	69
UA 1190	30.00	6.00						0.488	72
UA 2296	30.00	15.00			1.00			1.213	89
UA 1558	31.75	4.50						0.387	72
UA 2937	32.00	3.00						0.268	70
AUS 2939	32.00	6.00						0.520	76
UA 4225	36.00	6.00						0.583	84
UA 3154	38.00	4.50						0.461	85
UA 1175	40.00	3.00						0.325	86
AUS 6493	40.00	4.00			0.50			0.431	88
UA 1182	40.00	4.50						0.488	89
UA 1191	40.00	6.00						0.650	92
UA 1154	40.00	10.00						1.084	100
UA 1160	40.00	12.00						1.301	104
UA 1164	40.00	16.00						1.734	112
UA 1176	45.00	3.00						0.366	96
UA 1553	45.00	6.00						0.731	102
AUS 10421	50.00	2.00						0.270	104



DIAGRAMS ACTUAL SIZE UNLESS OTHERWISE INDICATED, DIAGRAMS ARE SCHEMATIC ONLY AND NOT INTENDED AS SPECIFICATION DRAWINGS.  
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**P** = EXT PERIPHERY

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DIE No.	A	B	C	D	RI	R2	R3	kg/m	P
UA 1177	50.00	3.00						0.406	106
UA 1183	50.00	4.50						0.610	109
UA 2757	50.00	4.50			2.00			0.600	106
UA 5281	50.00	5.00			0.50			0.674	110
UA 1192	50.00	6.00						0.813	112
UA 3640	50.00	6.00				F		0.789	107
UA 2737	50.00	8.00						1.084	116
UA 1155	50.00	10.00						1.350	120
UA 1161	50.00	12.00						1.626	124
UA 6054	50.00	20.00						2.700	140
UA 1167	50.00	25.00						3.387	150
UA 4104	50.00	28.60						3.861	157
UA 1877	60.00	3.00				F		0.481	124
UA 2250	60.00	4.50				F		0.717	126
UA 2397	60.00	6.00						0.971	132
UA 3641	60.00	6.00				F		0.951	127
AUS 5859	60.00	10.00			0.50			1.619	140
UA 3515	60.00	10.00				F		1.562	132
UA 4712	60.00	12.00						1.944	144
AUS 8871	60.00	20.00				F		3.008	143
UA 4428	60.00	37.50			1.00			6.073	194
UA 6339	60.00	39.00			3.00	BEVEL		6.269	191
UA 1193	65.00	6.00						1.053	142
UA 3306	65.00	10.00						1.755	150
UA 1162	65.00	12.00						2.114	154
UA 2725	71.00	12.70						2.460	168
UA 2305	74.00	25.00						5.013	198
UA 1178	75.00	3.00						0.610	156
UA 1184	75.00	4.50						0.914	159
UA 1194	75.00	6.00						1.215	162
UA 1618	75.00	6.00			2.40			1.206	158
UA 1156	75.00	10.00						2.025	170
UA 1163	75.00	12.00						2.439	174
UA 4123	75.00	16.00						3.239	182
UA 1554	75.00	20.00						4.065	190
UA 1168	75.00	25.00						5.081	200
UA 6354	75.00	40.00			1.50			8.095	228
UA 5195	75.00	50.00			0.50			10.124	250
UA 1550	76.20	7.94						1.639	168
UA 2938	80.00	3.00						0.650	166
UA 2940	80.00	6.00						1.301	172
UA 1074	80.00	6.00				F		1.280	167
UA 5280	80.00	8.00			0.50			1.727	176
UA 7404	80.00	10.00						2.160	180
AUS 5717	80.00	10.00			0.50			2.159	180
UA 6167	80.00	12.00			0.50			2.591	184

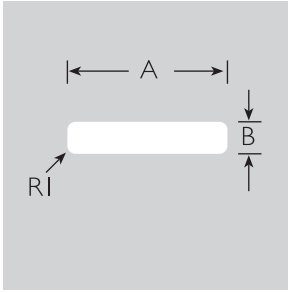


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DIE No.	A	B	C	D	RI	R2	R3	kg/m	P
<b>UA 7107</b>	80.00	15.00			0.50			3.239	190
<b>UA 6750</b>	80.00	16.00			2.00			3.447	189
<b>UA 6748</b>	80.00	20.00			2.00			4.311	197
<b>UA 6749</b>	80.00	25.00			2.00			5.391	207
<b>UA 2724</b>	95.00	19.10						4.917	228
<b>UA 2009</b>	100.00	2.50						0.675	205
<b>UA 1169</b>	100.00	3.00						0.810	206
<b>UA 3369</b>	100.00	4.00						1.079	208
<b>UA 1186</b>	100.00	6.00						1.620	212
<b>UA 6821</b>	100.00	8.00			0.50			2.159	216
<b>UA 1555</b>	100.00	10.00						2.710	220
<b>UA 1157</b>	100.00	12.00						3.252	224
<b>UA 6168</b>	100.00	15.00			0.50			4.049	230
<b>AUS 8196</b>	100.00	16.00						4.320	232
<b>UA 1166</b>	100.00	25.00						6.775	250
<b>UA 1185</b>	100.00	50.00						13.550	300
<b>UA 5462</b>	115.00	6.00						1.863	242
<b>UA 1187</b>	125.00	6.00						2.032	262
<b>UA 2733</b>	125.00	10.00						3.387	270
<b>UA 1556</b>	125.00	12.00						4.065	274
<b>UA 6169</b>	125.00	15.00			0.50			5.092	280
<b>UA 2249</b>	127.00	38.10						13.064	330
<b>UA 5282</b>	130.00	12.00			0.50			4.211	284
<b>AUS 5922</b>	136.00	5.00			F			1.822	278
<b>AUS 10048</b>	140.00	10.00			0.50			3.779	300
<b>UA 3479</b>	150.00	3.00						1.215	306
<b>UA 6668</b>	150.00	5.00			0.50			2.024	310
<b>UA 1557</b>	150.00	6.00						2.439	312
<b>UA 7134</b>	150.00	8.00			0.50			3.239	316
<b>UA 7133</b>	150.00	10.00			0.50			4.049	320
<b>UA 1158</b>	150.00	12.00						4.878	324
<b>UA 2941</b>	160.00	6.00						2.592	332
<b>UA 3408</b>	160.00	10.00			0.50			4.319	340
<b>AUS 8826</b>	160.00	12.00			0.50			5.183	344
<b>AUS 10231</b>	200.00	6.00			0.50			3.239	412
<b>UA 4430</b>	200.00	10.00						5.399	420



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