

R = Radiused corner

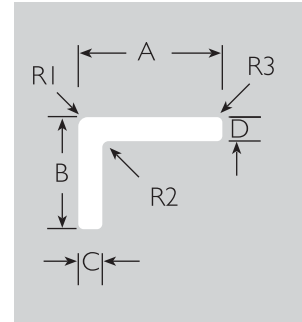
DIE No.	A	B	C	D	RI	R2	R3	kg/m	P
UA 1533	19.05	9.53	1.59					0.116	57
UA 1731	20.00	12.00	1.60					0.131	64
UA 1102	22.00	12.00	3.00					0.252	68
UA 5504	22.00	18.00	1.60					0.166	80
UA 1534	22.23	9.53	1.59					0.130	64
UA 1093	25.00	12.00	1.60					0.153	74
UA 1535	25.00	12.00	3.00					0.276	74
UA 1857	25.00	19.00	1.20					0.138	88
UA 1732	25.00	20.00	1.60					0.187	90
UA 1529	25.00	20.00	3.00					0.340	90
UA 3339	30.00	12.00	4.50	0.50		0.50		0.455	83
UA 1530	30.00	20.00	1.60					0.209	100
UA 1104	30.00	20.00	3.00					0.382	100
UA 1095	30.00	25.00	1.60					0.231	110
UA 1531	30.00	25.00	2.50					0.354	110
UA 2943	32.00	20.00	1.60					0.218	104
UA 5910	32.00	25.00	3.00					0.437	114
UA 1524	38.00	25.00	3.00					0.488	126
UA 1651	40.00	12.00	1.60					0.218	104
UA 4556	40.00	12.00	3.00					0.397	104
UA 1098	40.00	20.00	1.60					0.253	120
UA 4493	40.00	20.00	3.00					0.461	120
UA 2295	40.00	20.00	4.00	0.50		0.50		0.604	119
UA 1068	40.00	25.00	1.60					0.275	130
UA 1106	40.00	25.00	3.00					0.504	130
UA 2599	42.00	25.00	2.00					0.351	134
UA 1926	50.00	20.00	1.60					0.295	140
UA 1108	50.00	20.00	3.00					0.544	140
UA 2848	50.00	25.00	1.60					0.318	150
UA 1109	50.00	25.00	3.00					0.585	150
UA 1974	50.00	30.00	1.60					0.340	160
UA 1115	50.00	40.00	4.50					1.042	180
UA 2378	60.00	30.00	6.00					1.361	180
UA 3031	60.00	30.00	6.00	3.00	1.50		F	1.336	173
UA 1111	65.00	25.00	3.00					0.707	180
UA 2776	70.00	25.00	2.00					0.504	190
UA 5938	70.00	40.00	1.60					0.468	220
UA 1112	75.00	25.00	3.00					0.788	200
UA 3785	75.00	25.00	6.00	0.50		0.50		1.522	199
UA 3504	75.00	30.00	4.50	0.50		0.50		1.220	209
UA 1525	75.00	50.00	3.00					0.988	250
UA 1117	75.00	50.00	4.50					1.469	250
UA 1125	75.00	50.00	6.00					1.935	250
AUS 8952	76.20	50.80	6.35			6.86		2.095	251
AUS 10440	80.00	20.00	3.00					0.785	199
UA 3100	85.00	20.00	3.00					0.826	210



DIAGRAMS ACTUAL SIZE UNLESS OTHERWISE INDICATED. DIAGRAMS ARE SCHEMATIC ONLY AND NOT INTENDED AS SPECIFICATION DRAWINGS.
OAD = OVERALL DIMENSIONS
P = EXT PERIPHERY

© ULLRICH ALUMINIUM CO LTD

DIE No.	A	B	C	D	RI	R2	R3	kg/m	P
UA 1614	90.00	60.00	6.00					2.341	300
UA 1615	90.00	65.00	6.00					2.422	310
UA 4688	100.00	25.00	2.00					0.664	250
UA 3870	100.00	25.00	3.00					0.988	250
UA 2078	100.00	50.00	2.00					0.802	300
UA 2048	100.00	50.00	3.00					1.195	300
UA 2805	100.00	50.00	4.50					1.774	300
UA 1119	100.00	50.00	6.00					2.333	300
UA 3537	100.00	75.00	6.00	11.00	5.00	F		2.661	338
UA 3861	100.00	75.00	8.00	0.50		0.50		3.606	347
UA 1528	100.00	75.00	12.00					5.281	350
UA 5335	115.00	75.00	9.00					4.398	380
UA 2984	125.00	40.00	6.00					2.585	330
UA 4589	130.00	54.00	2.00					0.983	368
UA 6468	150.00	75.00	3.00	0.50	0.50	0.50		1.798	449
UA 1120	150.00	75.00	6.00					3.548	450
UA 1128	150.00	75.00	9.00					5.268	450
AUS 10146	150.00	100.00	3.00	0.50	0.50	0.50		2.000	499
AUS 8254	200.00	40.00	3.50					2.235	480



R = Radiused corner

DIAGRAMS ACTUAL SIZE UNLESS OTHERWISE INDICATED. DIAGRAMS ARE SCHEMATIC ONLY AND NOT INTENDED AS SPECIFICATION DRAWINGS.
OAD = OVERALL DIMENSIONS
P = EXT PERIPHERY
 © ULLRICH ALUMINIUM CO LTD

