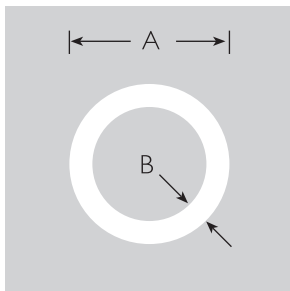


DIE No.	A	B	C	D	RI	R2	R3	kg/m	P
UA 6709	101.60	2.00						1.690	320
AUS 6524	101.60	6.35						5.130	320
UA 2160	108.50	4.00						3.546	341
AUS 4780	114.30	6.35						5.814	360
UA 1659	125.00	3.00						3.116	393
UA 3724	127.00	1.60						1.702	399
UA 5268	127.00	4.00						4.173	399
UA 5444	127.00	8.00						8.075	399
UA 5945	127.00	19.05						17.443	399
AUS 8031	127.30	4.10						4.183	400
UA 3722	150.00	3.20						3.985	472
UA 6084	152.40	5.00						6.251	479
UA 7223	152.40	15.87						18.384	479
UA 4789	162.00	4.00						5.361	509
UA 7102	177.80	6.35						9.235	559
UA 7103	177.80	25.40						32.835	559
UA 7104	203.20	3.18						5.395	639
UA 3822	203.20	6.35						10.603	639



DRAWN ROUND TUBE

UA 7320	9.53	1.42						0.098	30
UA 7330	12.70	1.42						0.136	40
UA 7340	15.88	1.42						0.174	50
UA 7350	19.05	1.42						0.213	60
UA 7360	22.23	1.42						0.252	70
UA 7370	25.40	1.42						0.290	80
UA 7380	28.58	1.42						0.327	90
UA 7390	31.75	1.42						0.366	100
UA 7410	34.93	1.42						0.405	110
UA 7420	38.10	1.42						0.443	120
UA 7430	41.28	1.42						0.482	130
UA 7435	44.45	1.42						0.519	140
UA 7440	47.63	1.42						0.558	150
UA 7450	50.80	1.42						0.597	160



DIAGRAMS ACTUAL SIZE UNLESS OTHERWISE INDICATED. DIAGRAMS ARE SCHEMATIC ONLY AND NOT INTENDED AS SPECIFICATION DRAWINGS.

OAD = OVERALL DIMENSIONS

P = EXT PERIPHERY

© ULLRICH ALUMINIUM CO LTD