

R = Radiused corner

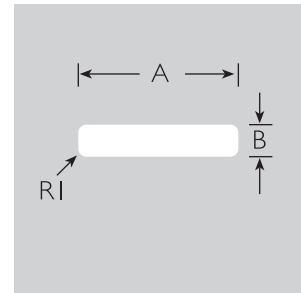
DIE No.	A	B	C	D	RI	R2	R3	kg/m	P
UA 1165	10.00	2.30						0.062	25
UA 7106	11.70	2.20						0.069	28
UA 2029	12.00	1.60						0.052	27
UA 1170	12.00	3.00						0.097	30
UA 1921	12.00	3.00				F		0.092	28
UA 1179	12.00	4.50						0.146	33
UA 1551	12.00	6.00						0.195	36
UA 1171	16.00	3.00						0.130	38
UA 3452	18.00	4.50			0.50			0.218	45
UA 1004	19.00	4.50			F			0.220	44
UA 1508	19.05	2.64			1.32			0.132	42
UA 1151	20.00	1.60						0.087	43
UA 1172	20.00	3.00						0.162	46
UA 2626	20.00	4.00						0.217	48
UA 1180	20.00	4.50						0.244	49
UA 1188	20.00	6.00						0.324	52
UA 1152	25.00	1.60						0.108	53
UA 1173	25.00	3.00						0.203	56
AUS 8577	25.00	4.00						0.270	58
UA 1181	25.00	4.50						0.305	59
UA 3153	25.00	5.00						0.337	60
UA 1189	25.00	6.00						0.406	62
UA 1153	25.00	10.00						0.677	70
UA 5790	25.00	10.00			F			0.617	62
UA 1159	25.00	12.00						0.813	74
UA 2085	25.00	15.00			F			0.882	68
UA 1549	28.58	3.20						0.246	63
UA 1174	30.00	3.00						0.244	66
UA 2684	30.00	3.00			F			0.239	64
UA 1552	30.00	4.50						0.364	69
UA 1190	30.00	6.00						0.488	72
UA 2296	30.00	15.00			1.00			1.213	89
UA 1558	31.75	4.50						0.387	72
UA 2937	32.00	3.00						0.268	70
UA 2939	32.00	6.00						0.520	76
UA 4225	36.00	6.00						0.583	84
UA 3154	38.00	4.50						0.461	85
UA 1175	40.00	3.00						0.325	86
AUS 6493	40.00	4.00			0.50			0.431	88
UA 1182	40.00	4.50						0.488	89
UA 1191	40.00	6.00						0.650	92
UA 1154	40.00	10.00						1.084	100
UA 1160	40.00	12.00						1.301	104
UA 1164	40.00	16.00						1.734	112
UA 1176	45.00	3.00						0.366	96
UA 1553	45.00	6.00						0.731	102



DIAGRAMS ACTUAL SIZE UNLESS OTHERWISE INDICATED. DIAGRAMS ARE SCHEMATIC ONLY AND NOT INTENDED AS SPECIFICATION DRAWINGS.
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P = EXT PERIPHERY

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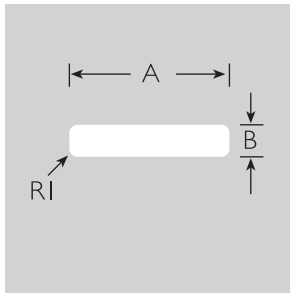
DIE No.	A	B	C	D	RI	R2	R3	kg/m	P
UA 1177	50.00	3.00						0.406	106
UA 1183	50.00	4.50						0.610	109
UA 2757	50.00	4.50			2.00			0.600	106
UA 5281	50.00	5.00			0.50			0.674	110
UA 1192	50.00	6.00						0.813	112
UA 3640	50.00	6.00				F		0.789	107
UA 2737	50.00	8.00						1.084	116
UA 1155	50.00	10.00						1.350	120
UA 1161	50.00	12.00						1.626	124
UA 6054	50.00	20.00						2.700	140
UA 1167	50.00	25.00						3.387	150
UA 4104	50.00	28.60						3.861	157
UA 1877	60.00	3.00				F		0.481	124
UA 2250	60.00	4.50				F		0.717	126
UA 2397	60.00	6.00						0.971	132
UA 3641	60.00	6.00				F		0.951	127
AUS 5859	60.00	10.00			0.50			1.619	140
UA 3515	60.00	10.00				F		1.562	132
UA 4712	60.00	12.00						1.944	144
UA 4428	60.00	37.50			1.00			6.073	194
UA 6339	60.00	39.00			3.00	BEVEL		6.269	191
UA 1193	65.00	6.00						1.057	142
UA 3306	65.00	10.00						1.755	150
UA 1162	65.00	12.00						2.114	154
UA 2725	71.00	12.70						2.460	168
UA 2305	74.00	25.00						5.013	198
UA 1178	75.00	3.00						0.610	156
UA 1184	75.00	4.50						0.914	159
UA 1194	75.00	6.00						1.215	162
UA 1618	75.00	6.00			2.40			1.206	158
UA 1156	75.00	10.00						2.032	170
UA 1163	75.00	12.00						2.439	174
UA 4123	75.00	16.00						3.239	182
UA 1554	75.00	20.00						4.065	190
UA 1168	75.00	25.00						5.081	200
UA 6354	75.00	40.00			1.50			8.095	228
UA 5195	75.00	50.00			0.50			10.124	250
UA 1550	76.20	7.94						1.639	168
UA 2938	80.00	3.00						0.650	166
UA 2940	80.00	6.00						1.301	172
UA 1074	80.00	6.00				F		1.280	167
UA 5280	80.00	8.00			0.50			1.727	176
UA 7404	80.00	10.00						2.160	180
AUS 5717	80.00	10.00			0.50			2.159	180
UA 6167	80.00	12.00			0.50			2.591	184
UA 7107	80.00	15.00			0.50			3.239	190



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DIE No.	A	B	C	D	RI	R2	R3	kg/m	P
UA 6750	80.00	16.00			2.00			3.447	189
UA 6748	80.00	20.00			2.00			4.311	197
UA 6749	80.00	25.00			2.00			5.391	207
UA 2532	81.00	12.70						2.777	187
UA 2724	95.00	19.10						4.917	228
UA 2009	100.00	2.50						0.675	205
UA 1169	100.00	3.00						0.810	206
UA 3369	100.00	4.00						1.079	208
UA 1186	100.00	6.00						1.620	212
UA 6821	100.00	8.00			0.50			2.159	216
UA 1555	100.00	10.00						2.710	220
UA 1157	100.00	12.00						3.252	224
UA 6168	100.00	15.00			0.50			4.049	230
AUS 8196	100.00	16.00						4.320	232
UA 1166	100.00	25.00						6.775	250
UA 1185	100.00	50.00						13.550	300
UA 1559	101.60	9.53						2.624	222
UA 5462	115.00	6.00						1.863	242
UA 1187	125.00	6.00						2.032	262
UA 2733	125.00	10.00						3.387	270
UA 1556	125.00	12.00						4.065	274
UA 6169	125.00	15.00			0.50			5.092	280
UA 2249	127.00	38.10						13.064	330
UA 5282	130.00	12.00			0.50			4.211	284
AUS 5922	136.00	5.00			F			1.822	278
UA 3479	150.00	3.00						1.215	306
UA 6668	150.00	5.00			0.50			2.024	310
UA 1557	150.00	6.00						2.439	312
UA 7134	150.00	8.00			0.50			3.239	316
UA 7133	150.00	10.00			0.50			4.049	320
UA 1158	150.00	12.00						4.878	324
UA 2941	160.00	6.00						2.601	332
UA 3408	160.00	10.00			0.50			4.319	340
AUS 8826	160.00	12.00			0.50			5.183	344
UA 4430	200.00	10.00						5.399	420



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