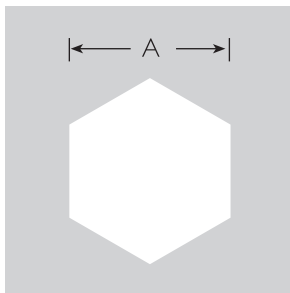
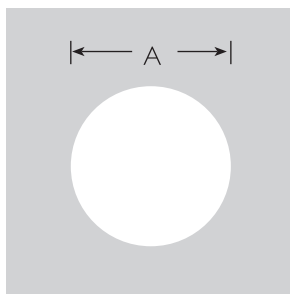


DIE No.	A	B	C	D	RI	R2	R3	kg/m	P
<b>SOLID SQUARE</b>									
UA 1279	6.35							0.109	25
UA 1272	9.50							0.244	38
UA 1273	12.70							0.437	51
UA 1274	19.05							0.983	76
UA 1275	25.40							1.748	102
UA 1276	31.75							2.732	127
UA 1277	38.10							3.934	152
UA 1278	50.80							6.993	203



<b>SOLID HEXAGON</b>									
UA 1607	11.11							0.290	39
UA 3253	33.00							2.560	115

**SOLID FREE MACHINING ROD**

DIAM.	A	FREE MACHINING SOLID ROD 2011-T3 to T6	kg/m
	8.70		0.160
	9.53		0.193
	12.70		0.342
	15.88		0.537
	19.05		0.770
	22.22		1.047
	25.40		1.368
	31.75		2.145
	38.10		3.090
	44.45		4.177
	50.80		5.473
	63.50		8.580
	76.20		12.315
	88.90		16.820
	101.60		21.900
	127.00		34.210
	152.40		49.260
	203.20		87.570
	228.60		111.230

Free Machining Rod  
In lengths up to 3600mm



DIAGRAMS ACTUAL SIZE UNLESS OTHERWISE INDICATED.  
DIAGRAMS ARE SCHEMATIC ONLY AND NOT INTENDED AS SPECIFICATION DRAWINGS.  
**OAD** = OVERALL DIMENSIONS  
**P** = EXT PERIPHERY  
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